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D2478
Job Sheet 171567



Part No: D2478

Job Qty: 4 ea

Part Name: Heli-Access Handle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/2/18

Job Tracking No:

Due Date: 2/12/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP B 99.03.12 Updated from hand written IPP DM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		2/10/18	0.00	0.00	Start Up Large Fab-1		DYC 18/08/20
110	Large Fab	4 pcs		2/12/18	0.00	2.48	Large Fab 8		DYC 18/08/20
120	QC	4 pcs		2/12/18	0.00	0.00	QC5		ER
130	Packaging	4 pcs		2/12/18	0.00	0.00	Packaging3		DYC 18/08/20
140	QC21-SA	4 Ea		2/12/18	0.00	0.00	QC21		DAS AUG 20 2018

Part Op 110 - 1- CUT TUBE AT 31.00" 2- MARK TUBE AT 7.95", 15.5", 23.05" (7.95" TO 23.05" SHOULD GIVE YOU 15.1" IN DESCRIPTIONS: BETWEEN) THESE LINE WILL BECOME YOUR BEND LINES AND 15.5" IS YOUR CENTER LINE. 3- BEND USING RIGID BENDER 3.75" RAD. AND TRIM TO SIZE USING DT2478
130 - LOCATION WA002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	12 ft (3 ea)	90-Start up Operation	5092700

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.750W.049	12	106	0

Part Specifications

Specifications could not be found.



Container No: S103414



Part: D2478

Job No: 171567

Serial No/Batch: S103414

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 08/20/18